

4.3. Tool lines

1		5	
2		6	
3		ctr br	
4		pce ref	
Notes		Drawn by	
Name		Date	
Plane no.:		Name	
Material		Production	
Speed		p/min	
rpm	m/min	sec/pcs	
Counter spindle		MSw 6×XX	
Spindle		Order No.:	
Drilling		Program no.:	
Tapping			
Tap-off			

Fig. 2